



# **Toyota Logistics Services**

**Portland Vehicle Distribution Center  
Located on the Willamette River,  
Port of Portland, Terminal 4**

# Toyota Logistics Services



❖ TLS processes 250,000 Toyota, Scion and Lexus vehicles annually, including limited North American production.

❖ TLS Portland receives approximately 170 vessels per year.

❖ TLS distributes to dealers in 23 states.

# What We Do

A photograph of a white SUV on a blue lift in a factory. A worker in a white shirt and black pants is standing next to the open driver-side door, working on the interior. In the foreground, there is a grey and yellow Rubbermaid tool cart and a yellow bin with the number 12. The background shows the industrial setting of a factory with overhead lights and equipment.

- ❖ TLS adds 350,000 accessories per year to vehicles.
- ❖ TLS employs 210 production associates and 25 salaried associates.

# Environmental Features

- ❖ LEED Gold certified building.
- ❖ ISO 14001 certified.
- ❖ Chemical management program.
- ❖ Industry leading recycling rate of 96%.
- ❖ 7.7 acres of native landscaping.

# Riverbank Restoration


- ❖ Request from local government for an impactful environmental project.
- ❖ Integrated bio-swales into riverbank to provide for natural filtering, and cooling of rainwater runoff prior to entering the river.
- ❖ Natural Habitat

# Sustainability & Clean Water

## ❖ ISO 14001 Certified

- Meet or exceed regulations
- Annual training
- SOP to eliminate or mitigate environmental risk
- Water and Energy efficiency
- Indoor environmental quality

DUMP NO WASTE  
DRAINS TO  
WILLAMETTE RIVER



# Lead free wheel weights



[www.leadfreewheels.org](http://www.leadfreewheels.org)

[www.ecocenter.org](http://www.ecocenter.org)

# Doing the Right Thing

A photograph of a car wash facility. In the foreground, several cars are parked in a lot, including a white SUV, a silver SUV, a blue SUV, and a dark SUV. In the background, a large yellow car wash structure is visible, with a black SUV on a raised platform. The sky is blue and there are trees in the distance.

- ❖ Safelube: Vegetable oil base fluids
- ❖ TLS Equipment with Safelube

# Recycling

- ❖ Facility designed to facilitate recycling.
- ❖ Recycling designed into parts delivery carts and installation SOPs.
- ❖ Parts bins and Recycling bins color standardization.



## Native Plants

- ❖ Suited to local weather cycle. Irrigation not needed after plants are established.
- ❖ Reduced need for fertilizers and pest control.
- ❖ Hand weeding aided by a strong ground cover.

# Continual Improvement

|            |      |
|------------|------|
| Target     | 57   |
| Actual     | 55   |
| Efficiency | 1078 |

Summer

Winter

10'

7'



# Water saving

**Water-Saving  
Dual-Function Handle**

UP for #1 (liquid waste)

Coated to protect  
against germs



DOWN for #2 (solid waste)

By using the water-saving handle you can reduce your water usage by up to 50% and prevent the spread of germs. For the customer's safety, we ask you to please only use the flag or down direction for solid waste and only use the up direction for liquid waste.

**SLOAN**



# Energy Reduction



# Energy Reduction



A man with glasses and a tan jacket is speaking at a podium. Behind him is a large grey ship with the name 'BALTIC HIGHWAY' visible on its side. The scene is outdoors with some young trees in the foreground.

# Why Be Green?

- ❖ It makes Business Sense.
- ❖ It makes Sense for the Community.
- ❖ It's the Right Thing to do.

Questions?



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