



oregon
E-CYCLES
oregonecycles.org

**OREGON E-CYCLES:
MANUFACTURER
TOOLKIT**

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Section 1: What Is Oregon E-Cycles?

Oregon E-Cycles, established by Oregon's Electronics Recycling Law (ORS 459A.300-.365), is a free, easy and environmentally responsible recycling program for computers, monitors and TVs. The program is financed by electronics manufacturers and jointly implemented with the Oregon Department of Environmental Quality.

Oregon E-Cycles is an example of *product stewardship*. Product stewardship directs everyone involved in the life cycle of a product to take shared responsibility for the impacts to our health and environment that result from the production, use and end-of-life management of the product.

Effective January 1, 2010, computers, monitors and TVs are banned from disposal in Oregon.

The Role of Manufacturers

Manufacturers must affix a permanent, visible brand label to all computers, monitors and TVs, and register those brands with DEQ. Manufacturers are required to pay a registration fee, which covers DEQ's administrative costs to implement Oregon E-Cycles.

Manufacturers must also participate in a recycling program. Manufacturers choose to either pay a recycling fee to participate in the DEQ-administered State Contractor Program or, if they meet certain requirements, to implement and pay for their own statewide program.

Collectively these programs comprise "Oregon E-Cycles" – a network of responsible collection sites and services and recycling facilities throughout Oregon. All recycling programs must establish, at a minimum, a collection site in every city with a population of 10,000 or greater and a collection service in every county.

Manufacturers who fail to comply with these requirements will not be permitted to sell their products in or into Oregon. Additionally, noncompliant manufacturers may be subject to civil penalties as outlined in ORS 459.995.

The Role of Retailers

Retailers are required to provide customers who buy new computers, monitors or TVs with printed information about Oregon E-Cycles at the point of sale.

Retailers must also ensure that the brands they sell are listed on DEQ's manufacturer compliance list as "pending" or "compliant" and the products are affixed with a permanent and visible brand label.

Sales restrictions apply only to brands of computers, monitors and TVs, and not to other electronics or products a manufacturer may make. These requirements apply to all sales methods, including retail, catalog, phone and Internet sales. Sales of reused or refurbished products are exempt from these requirements.



DEQ ensures that retailers are providing point-of-sale information to customers and only selling registered brands. Retailers that fail to meet comply with these requirements may be subject to civil penalties as outlined in ORS 459.995.

The Role of Oregon Department of Environmental Quality

DEQ registers manufacturers, assigns their recycling obligations, and determines their fees for Oregon E-Cycles. DEQ is also responsible for approving recycling plans submitted by eligible manufacturers.

Additionally, DEQ provides education and outreach for Oregon E-Cycles and oversees enforcement of the law.

The Role of Local Government

Local governments do not have specific requirements under Oregon E-Cycles. However, local governments play an important role by promoting the program to their residents and businesses.

More Information

See the Oregon E-Cycles web site at www.oregonecycles.org or Section 9: Contacts and Web Resources.

The full text of Oregon's Electronics Recycling Law, ORS 459A.300-365, can be found at www.leg.state.or.us/ors/459a.html.

Section 2: Manufacturer Responsibilities

Manufacturers of covered electronic devices must participate in Oregon E-Cycles if they currently sell CEDs in or into Oregon, formerly sold CEDs in or into Oregon, or their CEDs are returned for recycling in Oregon.

Please note that sales methods include retail, catalog, phone and Internet sales. Sales of reused or refurbished products are exempt.

CEDs include:

- Computers (desktops and laptops)
- Monitors (both CRT and flat panel with viewable areas greater than four inches diagonally)
- TVs (both CRT and flat panel with viewable areas greater than four inches diagonally)

CEDs do not include computer peripherals (keyboards, mice, etc.) and other types of electronics.

Am I a Manufacturer?

For the purposes of Oregon E-Cycles, a manufacturer includes any entity that:

- Manufactures or manufactured CEDs under a brand that it owns or is licensed to use (unless the license is to manufacture CEDs for delivery exclusively to or at the order of the licensor);
- Sells or sold CEDs manufactured by others under a brand that the seller owns;
- Manufactures or manufactured CEDs without affixing a brand;
- Manufactures or manufactured CEDs to which it affixes a brand that it does not own; or
- Imports or imported CEDs (unless at the time the CEDs were imported they were registered by another manufacturer).

Manufacturer Requirements

Each manufacturer must:

- ❖ **Register with DEQ.** Manufacturers must submit a registration form to DEQ annually. Registration is open from October 15 – December 31 every year.
- ❖ **Pay registration fee.** Manufacturers must pay a registration fee to DEQ annually. Invoices for registration fees are sent May 1; payment is due July 1.
- ❖ **Participate in a recycling program.** At the time of registration, manufacturers must indicate which recycling program they will participate in, either the State Contractor Program (SCP) or a manufacturer program. Please note that manufacturers must meet certain requirements to pursue a manufacturer program. See Section 5 for more information about recycling programs.
- ❖ **Pay recycling fee.** Annual recycling fees for the State Contractor Program are invoiced by DEQ on July 1 and are due September 1. Participants in a manufacturer plan pay according to the contractual agreements of that plan.
- ❖ **Label computers, monitors and TVs.** All computers, monitors and TVs sold in or



into Oregon must have a permanent, visible brand label affixed to the product. The brand is a name or logo identifying a CED in the consumer marketplace and attributing the CED to a manufacturer. "White box" or unlabeled products are not legal for sale.

The timeline below highlights key dates:

Oct 15, 2010	Manufacturer registration form for 2011 available on DEQ's website.
Oct 15, 2010 – Dec 31, 2010	Manufacturer registration period. Manufacturers register for 2011 and choose their recycling program for 2012.
March 1, 2011	Preliminary manufacturer tier placements for 2011 registration fees announced on DEQ's website and mailed to manufacturers.
April 1, 2011	Tier reassignment requests for 2011 due to DEQ.
May 1, 2011	Final manufacturer tier placements for 2011 registration fees announced on DEQ's website and invoices mailed.
	Recycling obligations (return share and return share by weight) for 2012 announced on DEQ's website and mailed to manufacturers.
July 1, 2011	2011 registration fee due for manufacturers.
	2012 recycling plans due for manufacturer programs.
	DEQ mails 2012 recycling fee invoices to manufacturers participating in the State Contractor Program.
Sept 1, 2011	2012 recycling fees due for manufacturers participating in the State Contractor Program.

Compliance

If a manufacturer fails to comply with any of the above requirements, they will be listed as noncompliant on DEQ's manufacturer compliance list. This list is available on DEQ's web site at www.deq.state.or.us/lq/ecycle/manufacturers/compliance.htm and is updated on the first of each month.

Retailers are permitted to only sell brands of computers, monitors and TVs from manufacturers listed as "compliant" or "pending" on the manufacturer compliance list. This restriction applies to all types of sales, including in-store, catalog, phone and Internet.

Furthermore, noncompliant manufacturers may be subject to civil penalties as outlined in ORS 459.995.

Section 3: Manufacturer Registration

Manufacturers must submit a registration form to DEQ annually. Registration opens on October 15 and closes on December 31 each year. Registration forms from new manufacturers and updates to existing manufacturers' information are accepted throughout the year.

Submitting the Annual Registration Form

The registration form is available on DEQ's web site at www.deq.state.or.us/lq/ecycle/manufacturers/registration.htm.

Completed registration forms may be submitted via e-mail (preferred) or mail to the address provided on the form. If submitting via email, DEQ will accept electronic signatures (i.e. a typed name in the signature field).

The registration form requires manufactures to provide the following information:

- ❖ Manufacturer name and website.
- ❖ The type of recycling program the manufacturer will participate in for the following year: the State Contractor Program, an individual manufacturer program or a group manufacturer program.
- ❖ Name, address, phone number and email for a primary and billing contact (if different). The primary contact receives notifications about registration and compliance issues; the billing contact receives invoices.
- ❖ A list of all the manufacturer's current and former brands of computers, monitors and TVs, including dates manufactured. For former brands, the manufacturer must also note whether the brand has been discontinued or is being made by another manufacturer.
- ❖ A signature from the individual responsible for implementing the manufacturer's requirements. The signature means the manufacturer has provided accurate and complete information on the form and reviewed their responsibilities under Oregon E-Cycles.

All of the information on the form must be complete for your registration to be accepted by DEQ.

Note that DEQ may ask a manufacturer to submit a graphic of the logo, mark or image (in JPG or GIF format) for each brand as it appears on the manufacturer's CEDs. Manufacturers do not need to submit this information unless DEQ requests it. It is important because DEQ utilizes brand logos during sampling to assure accuracy in identifying products collected for recycling.

Section 4: Registration Fees and Tier Assignments

Manufacturers must pay a registration fee to DEQ annually. This fee covers DEQ's costs of administering Oregon E-Cycles. Please note that this fee is separate from any fees that may be assessed for the State Contractor Program (SCP) or a manufacturer program for the collection, transportation and recycling of computers, monitors and TVs.

Manufacturers are placed in one of four tiers, depending on their market share from the previous calendar year. Each tier has a fee, which ranges from \$40 to \$15,000. DEQ sends manufacturers an invoice for their registration fee after May 1; fees are due July 1.

The table below describes the tiers and associated registration fees.

Tiers	Manufacturer's Market Share	Manufacturer's Registration Fee
Tier 1	> 1%	\$15,000
Tier 2	0.1% ≤ 1%	\$5,000
Tier 3	0.01% < 0.1%	\$200
Tier 4	< 0.01%	\$40

Determining Market Share for Registration Fees

Registration fees are based on tiers that are representative of unit sales of computers, monitors and TVs in Oregon for the previous calendar year. To calculate manufacturer tier assignments, DEQ may use any combination of the following:

- generally available market research data;
- unit sales data supplied by manufacturers for brands they manufacture or sell; and
- unit sales data supplied by retailers for brands they sell.

Assigning registration fees equitably requires DEQ to establish a realistic assessment of the consumer electronics market and the companies that participate in it. First, DEQ purchases market share information from a national market research firm and adjusts that data to represent Oregon sales based on Oregon's share of the U.S. population.

DEQ supplements purchased market share data with data from retailers whose sales were not represented in the national data purchased and/or with data from manufacturers whose sales are not included in the purchased market share and/or retailer data.

Then DEQ determines the combined unit sales of CEDs of all brands owned by each manufacturer and uses this data to estimate each manufacturer's share as a percentage of the total sales of CEDs in Oregon.

For more information on how market share calculations are made, please see DEQ's web site at www.deq.state.or.us/lq/ecycle/manufacturers/registration.htm#Tiers.

Tier Assignments and Reassignment Requests

DEQ publishes preliminary tier assignments on its website in March. This preliminary tier posting includes a list of all manufacturers and their assigned tiers.

If a manufacturer believes they have been placed in the wrong tier, they may request a reassignment before April 1. To request a reassignment, manufacturers must submit a written request to DEQ outlining the justification for a tier reassignment and the number of units of CEDs sold the prior year in or into Oregon.*DEQ may require additional information to evaluate the request. DEQ will notify the manufacturer of its final decision.

Please note that a request for tier reassignment could result in an adjustment to a lower or higher tier. Final tier assignments will be published on DEQ's web site by May 1.

All tier reassignment requests must be submitted via mail at Oregon E-Cycles, 811 SW Sixth Avenue, Portland, OR 97204; or via e-mail at ecycle.info@deq.state.or.us.

**If you wish to claim trade secret or business records protection for any data you submit, you must specify the data for which the claim is made and explain how it constitutes a trade secret as defined in ORS 192.410-505. For more information, please see the Open Oregon website at www.open-oregon.com/New_Pages/192-410.shtml.*

Section 5: Recycling Obligations: Return Share and Return Share by Weight

DEQ assigns all manufacturers a minimum recycling obligation by May 1 each year. This obligation, **or return share and return share by weight**, is the percentage and weight, respectively, of computers, monitors and TVs that a manufacturer is responsible for recycling through a recycling program.

Please note that HB3606 (2010) resulted in changes for TV manufacturers. The return share by weight of **all** TV manufacturers is based on their TV market share. TV manufacturers in the State Contractor Program are assessed fees based on that return share weight. For more information, see Section 7: Recycling Fees.

Calculating Return Share and Return Share by Weight

Return share is determined by dividing the total weight of CEDs of an individual manufacturer's brands collected for recycling in Oregon the previous year by the total weight of CEDs for all manufacturers' brands collected for recycling in Oregon the previous year. This calculation does not include orphans, or CEDs for which there is no identifiable manufacturer.

Return share by weight is calculated by multiplying a manufacturer's return share by the total weight of CEDs, including orphans that DEQ determines will be collected the following year by all Oregon E-Cycles recycling programs.

Data Used to Calculate Return Share and Return Share by Weight

For 2008 and 2009, Oregon's Electronics Recycling Law (ORS 495A.300-.365) directed DEQ to calculate return share and return share by weight using the best available public return share data and weight data from the U.S.

DEQ determined that the Brand Data Management System developed by the National Center for Electronics Recycling (NCER) offered the best available data. DEQ obtained a report from NCER containing return share data from four of seven electronics collection studies whose product scope closely matched Oregon's definition of CEDs. The report lists a total of 1,420 brands and their respective manufacturers, total units and total tonnage collected.

In 2010, DEQ used return share data and weight data from the most recent annual sampling of CEDs collected for recycling in Washington State. In 2011, DEQ will use data from sampling in Oregon.

For more information on how recycling obligations are calculated, see DEQ's web site at www.deq.state.or.us/lq/ecycle/manufacturers/recycling.htm.

Section 6: Recycling Programs

Manufacturers must participate in a DEQ-approved recycling program. Manufacturers are required to declare which recycling program they will participate in for the following calendar year at the time of registration.

Recycling Program Requirements

Recycling programs must:

1. Establish a collection site in every city with a population of 10,000 or greater.
2. Provide a collection service in every county.
3. Provide FREE recycling for all brands of computers, monitors and TVs to anyone bringing seven or fewer items to a participating collection site.
4. Operate throughout the year.
5. Meet DEQ's Environmental Management Practices.
6. Cover their recycling program costs

Recycling programs may choose to provide additional "premium services" to customers. Premium services are services that are offered by participating recycling programs under Oregon E-Cycles in addition to the required collection sites and services. Examples of premium services could include mail-back or pick-up services. Recycling programs may charge a fee for premium services.

Recycling Program Options

Manufacturers are participants in the State Contractor Program unless they meet certain requirements and submit a recycling plan to DEQ for approval. Manufacturers who do not meet the requirements to pursue a manufacturer program or whose plan is not approved by DEQ will be participants in the SCP regardless of their declared recycling program intent.

The State Contractor Program

A manufacturer participating in the SCP pays a per-pound recycling fee to DEQ, which is based on the manufacturer's return share by weight. This per pound fee includes costs for collection, transportation and recycling as well as managing these services.

The SCP is overseen by DEQ but administered by NCER, an independent contractor.

Manufacturer Program

A manufacturer program includes either an individual manufacturer or a group of manufacturers operating a recycling program. To pursue an individual program, a manufacturer's return share must be at least 5 percent. To pursue a group program, the sum of the return shares of the manufacturers participating in the group must be at least 5%.

Additional Requirements for Manufacturer Programs

In addition to the requirements for all recycling programs, manufacturer programs must:



- ❖ **Submit an annual recycling plan for the upcoming calendar year to DEQ for approval by July 1.** Recycling plans must meet all requirements outlined in the Guide for Manufacturer Recycling Plans and address how the program will meet the Environmental Management Practices and Collection System Standards required by DEQ. These documents are available on DEQ's web site at www.deq.state.or.us/lq/ecycle/manufacturers/recycling.htm.

If a manufacturer program fails to submit a recycling plan by the deadline or the recycling plan is not approved by DEQ, those manufacturers will be participants in the SCP.

- ❖ **Recycle, at a minimum, their return share by weight obligation.** A manufacturer program's minimum recycling obligation is the total return share by weight of its participants.

Manufacturer programs that fail to meet their return share by weight obligation must pay DEQ for the amount not achieved at a rate equivalent to the amount they would have paid, plus 10 percent, to participate in the SCP.

Section 7: Recycling Costs

Recycling programs are responsible for covering the costs of collecting, transporting and recycling CEDs year round as well as any administrative costs associated with implementing that program.

See Section 6: Recycling Programs for more information on recycling program options. See Section 5: Recycling Obligations: Return Share and Return Share by Weight for more information on how recycling obligations are determined.

Manufacturer Program Participants

Manufacturers that participate in an individual or group program are responsible for covering the costs associated with recycling the CEDs collected through their programs. Those costs include collection, transportation and recycling costs as well as any administrative, overhead, sampling or other costs incurred from implementing that program.

A group program determines how costs are distributed amongst multiple manufacturers through contractual arrangements with its participants. How group programs distribute costs is not set or determined by DEQ.

State Contractor Program Participants

Manufacturers that participate in the SCP are assessed a per pound fee by DEQ in July for the following calendar year. This fee is set annually and includes the SCP's costs for collection, transportation, recycling and sampling; a portion of the SCP's start-up costs (prorated over the first three years); SCP administrative costs; and a small amount for contingencies.

DEQ sends participants in the SCP an invoice for their recycling fee in early July to cover recycling costs for the following calendar year; fees are due September 1. This fee is determined by multiplying each manufacturer's minimum recycling obligation by the established per pound fee for that year.

For example, if a computer manufacturer has a recycling obligation of 500 lbs and the recycling fee for that year is \$0.30/lb, that manufacturer would receive an invoice from DEQ in the amount of \$150.

Since the per-pound fee is based on projections, a year end true-up of actual costs and revenues may result in DEQ issuing manufacturers an additional invoice or credit.

Section 8: Manufacturer FAQs

What is Oregon E-Cycles?

Oregon E-Cycles is a statewide program, financed by electronics manufacturers, that provides free, easy and environmentally responsible recycling of computers, monitors and TVs. Anyone bringing seven or fewer items at one time may recycle their electronics at no charge at participating collection sites.

As of January 1, 2010, the disposal of computers, monitors and TVs is prohibited in Oregon.

For more information on Oregon E-Cycles, see Section 1.

What items are covered?

Covered electronic devices include:

- ▶ Computers (desktops and laptops)
- ▶ Monitors (both CRT and flat panel with viewable areas greater than four inches diagonally)
- ▶ TVs (both CRT and flat panel with viewable areas greater than four inches diagonally)

CEDs do not include computer peripherals (keyboards, mice, etc.) and other types of electronics.

Am I a manufacturer?

For the purposes of Oregon E-Cycles, a manufacturer includes any entity that:

- Manufactures or manufactured CEDs under a brand that it owns or is licensed to use (unless the license is to manufacture CEDs for delivery exclusively to or at the order of the licensor);
- Sells or sold CEDs manufactured by others under a brand that the seller owns;
- Manufactures or manufactured CEDs without affixing a brand;
- Manufactures or manufactured CEDs to which it affixes a brand that it does not own; or
- Imports or imported CEDs (unless at the time the CEDs were imported they were registered by another manufacturer).

I previously manufactured computers, monitors or TVs. Am I a manufacturer?

Yes. Manufacturers of CEDs that were previously sold in or into Oregon must register and participate in a recycling program under Oregon E-Cycles. Because registration fees are based on your market share (i.e. sales of your products in or into Oregon), it is likely you will be in the lowest tier category and therefore pay the smallest registration fee.

Former manufacturers whose computers, monitors or TVs are returned for recycling through Oregon E-Cycles – even if they have never sold their products in or into Oregon – must also participate in Oregon E-Cycles. If these manufacturers are not already registered, they must submit a registration form and pay a registration fee of \$250 within 30 days of receiving notification from DEQ.

Additionally, former manufacturers are responsible for paying the costs of their recycling obligation, either by participating in the State Contractor Program or a manufacturer program.

I build generic or "white box" computers, monitors or TVs. Am I a manufacturer?

Yes. If you build computers, monitors or TVs, you are considered the manufacturer of that device and must register and participate in a recycling program under Oregon E-Cycles. Additionally, you must affix a brand label to all CEDs. If you do not have a brand or logo, your company name may be used instead.

I only make a small number of computers, monitors or TVs. Am I a manufacturer?

Yes. All manufacturers of computers, monitors and TVs – regardless of how many of these items they make – must participate in Oregon E-Cycles. Because registration fees are based on your market share (i.e. sales of your products in or into Oregon), it is likely you will be in the lowest tier category and therefore pay the smallest registration fee.

Additionally, your recycling obligation is based on your brands of CEDs that are returned for recycling in Oregon the previous calendar year. If none of your brands are returned for recycling, you will not incur a recycling fee for that year.

I already recycle parts from my shop. Do I still have to participate in a recycling program?

A recycling program provides opportunities for the public to recycle their old electronics and is not an internal recycling program for residual materials and scraps created as part of your business operations. Furthermore, having your own take-back program does not exempt you from participating in a DEQ-approved recycling program.

I only manufacture components for computers, monitors or TVs. Do I need to register?

No. Registration is required only for manufacturers of whole devices of computers, monitors and TVs, not their individual parts or components (e.g. memory, hard drives, etc.).

What do manufacturers need to do?

Manufacturers must annually submit a registration form, pay a registration fee, participate in a recycling program, pay for recycling costs and affix brand labels to their CEDs.

For more information on manufacturer requirements, see Section 2.

I am a new manufacturer. What do I need to do?

New manufacturers must register with DEQ before selling their brands of CEDs in or into Oregon. DEQ accepts first-time registration forms from new manufacturers throughout the year. After receiving a new manufacturer's registration form, DEQ will issue a registration invoice.

Because registration fees are based on your market share (i.e. sales of your products in or into Oregon), it is likely you will be in the lowest tier category and therefore pay the smallest registration fee for the first year.

What happens if I fail to comply with these requirements?

Current manufacturers that fail to comply with their requirements will be listed on DEQ's manufacturer compliance list as "noncompliant," and their products will not be permitted to be sold in or into Oregon. Furthermore, both current and former noncompliant manufacturers may be subject to civil penalties as outlined in ORS 459.995.

DEQ's manufacturer compliance list is available on DEQ's web site at www.deq.state.or.us/lq/ecycle/manufacturers/compliance.htm.

I also sell computers, monitors or TVs. Are there additional requirements I need to meet?

Yes. Retailers that sell computers, monitors or TVs must provide information about Oregon E-Cycles to customers at the point of sale and are allowed only to sell compliant brands that are affixed with a brand label.

For more information on retailer requirements, see DEQ's web site at www.deq.state.or.us/lq/ecycle/retailers/.

How much will my registration fee be and when is it due?

Manufacturers must pay registration fees annually. This fee will be used to cover DEQ's costs of administering Oregon E-Cycles. Please note that this fee is separate from any fees that may be assessed by the State Contractor Program or a manufacturer program for the collection, transportation and recycling of your computers, monitors and TVs or other programmatic costs.

Manufacturers are placed in one of four fee tiers, depending on their market share from the previous calendar year. Each tier has a fee, which ranges from \$40 to \$15,000. DEQ sends manufacturers an invoice for their registration fee on May 1; fees are due July 1.

Can I update information after I submit my registration form?

Yes. If any information changes during the course of the year, such as contact information or brand information, please email ecycle.info@deq.state.or.us with updates.

How much will my recycling fee be and when is it due?

In addition to registering, manufacturers must also participate in a recycling program. Manufacturers choose to either participate in the DEQ-administered State Contractor Program (SCP) or, if they meet certain requirements, to implement and pay for their own program provided the plan is approved by DEQ.

Participants in the SCP pay a per-pound recycling fee to DEQ, which is based on the manufacturer's return share by weight. DEQ sends participants in the SCP an invoice for their recycling fee in early July; fees are due September 1.

Individual and group manufacturer programs are responsible for the costs of implementing their programs. Contact the recycling program representatives for more information about how their fees are distributed.

For more information on recycling program contacts, see DEQ's web site at www.deq.state.or.us/lq/ecycle/contacts.htm.

What are the requirements to participate in an individual or group program?

To pursue an individual manufacturer program, a manufacturer's return share must be at least 5%. To pursue a group manufacturer program, the sum of the return shares of manufacturers participating in the group must be at least 5 percent.

Manufacturers pursuing an individual or group program must submit a recycling plan to DEQ for approval by July 1 each year.

Can I change my recycling program participation?

Manufacturers are required to declare which recycling program they will participate in for the following calendar year on their annual registration form. For example, when registering for 2011, a manufacturer indicates the recycling program they will participate in for 2012. This choice cannot be changed during the course of the year.

Section 9: Contacts and Web Resources

For general questions about Oregon E-Cycles:

Oregon E-Cycles Program
503-229-5830; toll-free in Oregon at 1-800-452-4011, ext. 5830
ecycle.info@deq.state.or.us

Oregon E-Cycles Web Resources

Oregon E-Cycles home page
www.oregonecycles.org

Manufacturer compliance list *(updated on the first of every month)*
www.deq.state.or.us/lq/ecycle/manufacturers/compliance.htm

Manufacturer FAQs
www.deq.state.or.us/lq/ecycle/manufacturers/faq.htm

Manufacturer registration form
www.deq.state.or.us/lq/ecycle/manufacturers/registration.htm

Manufacturer requirements
www.deq.state.or.us/lq/ecycle/manufacturers/

Return share and return share by weight obligations
www.deq.state.or.us/lq/ecycle/manufacturers/recycling.htm#returnshare

Recycling program contacts
www.deq.state.or.us/lq/ecycle/contacts.htm

Tier assignments
www.deq.state.or.us/lq/ecycle/manufacturers/registration.htm#Tiers